# Sanitary RTD - iTHERM TrustSens TM371

Self-calibrating hygienic temperature transmitter lowers risk and drives automation in regulated processes



More information and current pricing: www.endress.com/TM371

#### **Benefits:**

- Reduce risks and costs by implementing fully automated, traceable inline RTD sensor self-calibration; Eliminate non-conformities or undetected failures
- True sanitary RTD sensor self-calibration making use of the Curie
  - Built-in, long-term stable fix point reference with complete traceability of calibration chain to ITS-90
- Full instrument diagnostics, monitoring and verification with Heartbeat Technology
- Automated process documentation, built-in memory for 350 calibration events
  - 24/7 access to printable, audit proof calibration certificates, on-site or through cloud-based system integration
- Built-in 4 to 20 mA loop check function saves time and increases process safety
- Highest temperature measurement precision Individual transmitter-sensor matching from factory for improved RTD accuracy

# Specs at a glance

- **Response time** t50 = 2.5 s t90 = 5.4 s
- Max. process pressure (static) at 20 °C: 40 bar (580 psi)
- Operating temperature range Pt100: -40 °C to 160 °C (-40 °F to 320 °F), optional up to 190 °C (374 °F)
- Max. immersion length on request up to 900.00 mm (35.4")

Field of application: Our award-winning iTHERM TrustSens TM371 sanitary RTD features the world's first self-calibrating Pt100 sensor unit! The hygienic temperature transmitter with Heartbeat Technology effectively eliminates the risk of undetected non-conformities, reduces production downtime while increasing product safety and process efficiency in food, beverage and life sciences applications. The instrument complies with FDA and GMP regulations and integrates with the Netilion cloud-based Industry 4.0 ecosystem.

## Features and specifications

#### Thermometer

#### Measuring principle

Resistance Temperature Detector

## **Characteristic / Application**

self-calibrating metric style compact temperature probe hygienic design life sciences, food & beverage

#### Thermowell / protection tube

without

incl. thermowell

incl. elbow thermowell

#### Insert / probe

without exchangeable insert

#### Outer diameter protection tube / Insert

6.0 mm (0.24")

9.0 mm (0.35")

12.7 mm (0.5")

#### Max. immersion length on request

up to 900.00 mm (35.4")

## Thermometer

## Material protection tube/ thermowell

1.4435 Delta Ferrite < 1% 316L

#### **Process connection**

compression fitting
weld in adapter
clamp connections acc. to ISO 2852
screwed pipe joint acc. to DIN 11851
aseptic screwed pipe joint acc. to DIN 11864-1
metallic sealing system
thread acc. to ISO 228 for Liquiphant adaptor
APV Inline
Varivent
Ingold
SMS 1147
Neumo Biocontrol

## Tip shape

straight reduced

## Surface roughness Ra

0.76 μm (29.92 μin)0.38 μm (14.96 μin)0.38 μm (14.96 μin) electropolished

TT411 elbow pieces DIN 11865

## Operating temperature range

Pt100:

 $-40 \,^{\circ}\text{C}$  to  $160 \,^{\circ}\text{C}$  ( $-40 \,^{\circ}\text{F}$  to  $320 \,^{\circ}\text{F}$ ), optional up to  $190 \,^{\circ}\text{C}$  ( $374 \,^{\circ}\text{F}$ )

## Max. process pressure (static)

at 20 °C: 40 bar (580 psi)

## Thermometer

## Response time

t50 = 2.5 s

t90 = 5.4 s

## Integration head transmitter

no (4 to 20 mA signal, HART)

## Ex - approvals

CSA C/US IS, I/1+2/A-F
CSA C/US General Purpose
UK II1/2G Ex ia IIC T6 Ga/Gb, II1/2D Ex ia IIIC Da/Db
ATEX IECEX II1/2G Ex ia IIC T6 Ga/Gb, II1/2D Ex ia IIIC T6 Da/Db

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